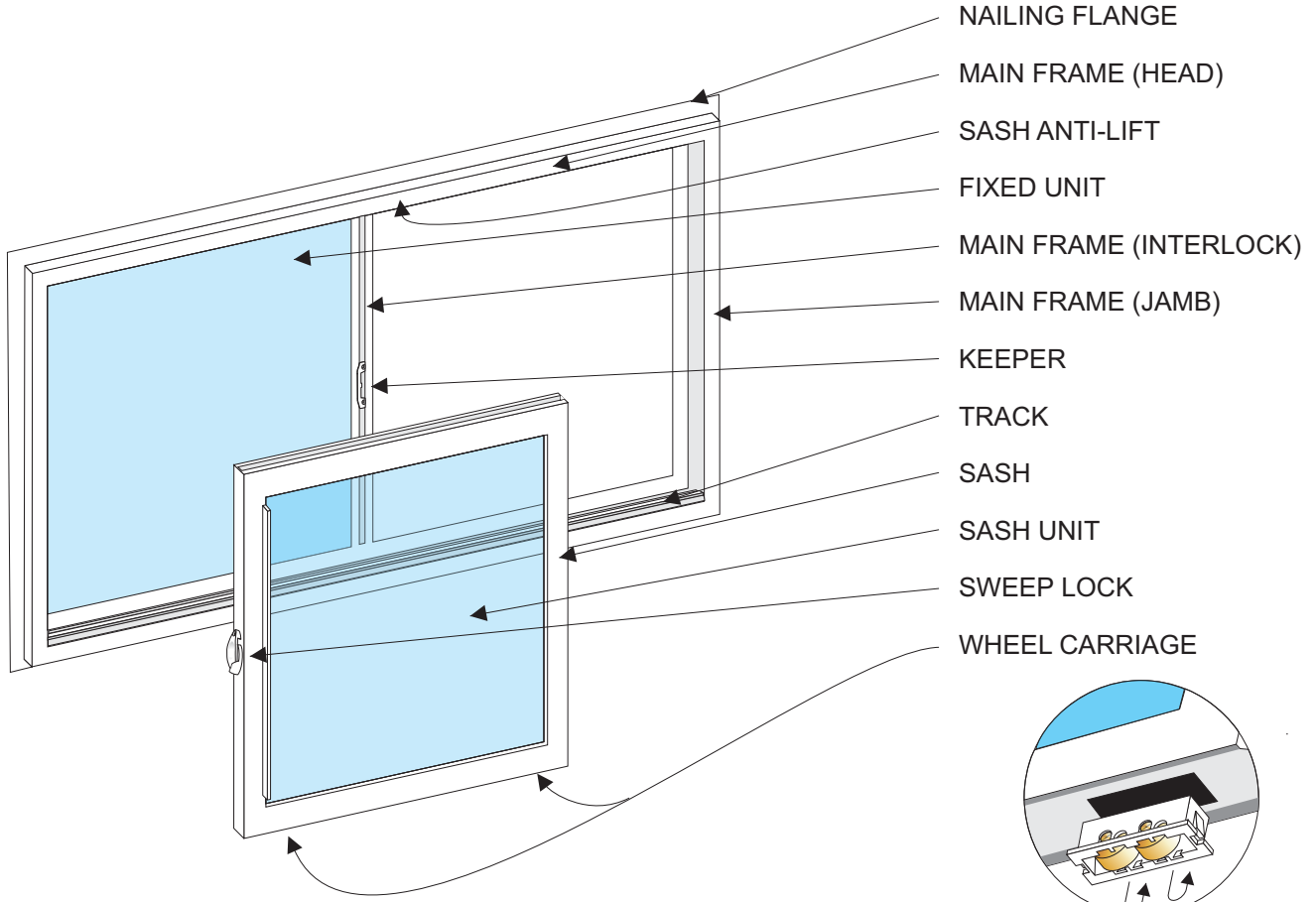
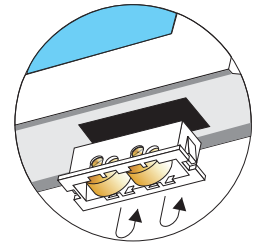


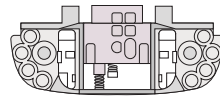
# 270 Horizontal Slider Component Identification



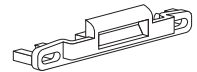
- NAILING FLANGE
- MAIN FRAME (HEAD)
- SASH ANTI-LIFT
- FIXED UNIT
- MAIN FRAME (INTERLOCK)
- MAIN FRAME (JAMB)
- KEEPER
- TRACK
- SASH
- SASH UNIT
- SWEEP LOCK
- WHEEL CARRIAGE



WHEEL CARRIAGE  
w/ adjustable brass rollers



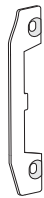
Positive Action Lock



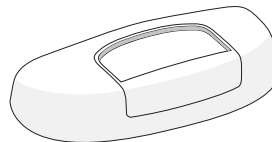
P.A.L. 70 SERIES KEEPER



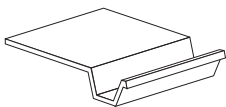
SWEEP LOCK



KEEPER



P.A.L. LOCK COVER

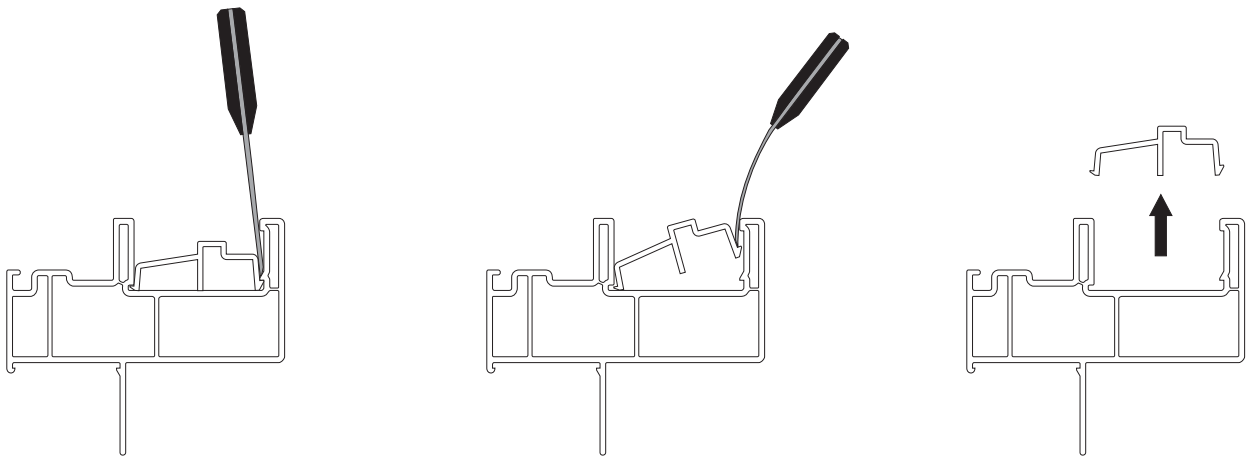


SASH ANTI-LIFT



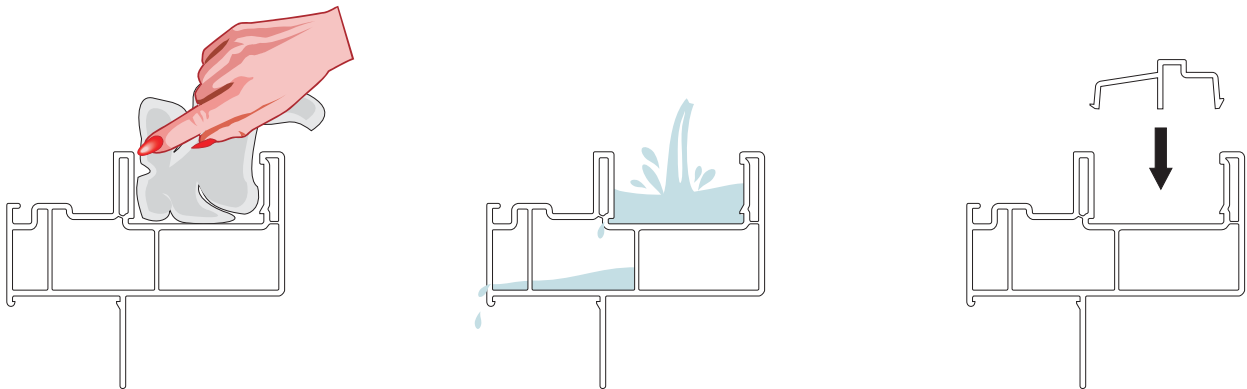
WEEP HOLE COVER

# Horizontal Slider Maintenance



Maintaining the window will involve cleaning the frame and track. To flush the weep system, remove the sliding vent sash. Open the sash completely, clearing the "anti-lift" located in the head, lift sash and swing bottom inward.

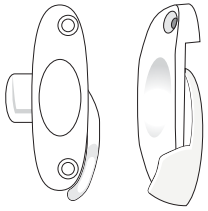
To remove the track, insert a stiff putty knife or prying tool between the track and main frame (illustrated above). Pry the track up and out of the channel.



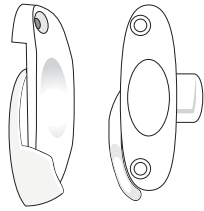
Remove debris and wash the frame and track channel with warm soapy water. Flush the weep system by pouring clean water into the sill track channel. The water should drain freely out of the exterior weep holes.

When reinstalling the track, make sure it is located in the correct direction and is securely locked up into the main frame sill.

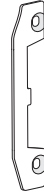
# 270 Horizontal Slider Parts List



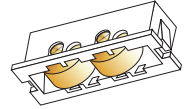
**SWEEP LOCK  
RIGHT(XO)**  
WHITE - 111-103-WH  
BH218701  
ALMOND - 111-103-BE  
BH218754  
CLAY - 110-0155  
BH218751



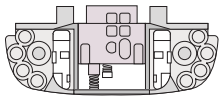
**SWEEP LOCK  
LEFT (OX)**  
WHITE - 111-103L-WH  
BH218601  
ALMOND - 111-103L-BE  
BH218654  
CLAY - 110-0154  
BH218651



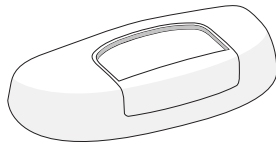
**KEEPER**  
WHITE - 111-118-WH  
BH219001  
ALMOND - 111-118-BE  
BH219054  
CLAY - 110-0156  
BH219051



**WHEEL CARRIAGE  
(SNAP HOUSING &  
ROLLER ASSM.)**  
111-120  
BH177600



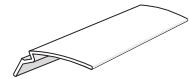
**P.A.L. LOCK MECHANISM**  
UM009700 - 49384400



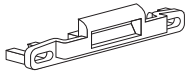
**P.A.L. LOCK COVER**  
WHITE - UM001801  
CLAY - UM001851  
ALMOND - UM001854



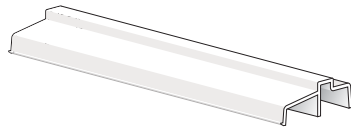
**111-1218  
WEEP HOLE COVER**  
WHITE - BH177301  
ALMOND - BH177354  
CLAY - BH177351



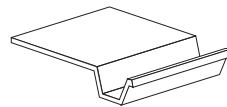
**GLAZING BEAD 156"**  
WHITE - BC617701  
ALMOND - BC617754  
CLAY - BC617751



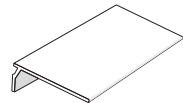
**P.A.L. 70 SERIES KEEPER**  
WHITE - UM013501  
CLAY - UM013551  
ALMOND - UM013554



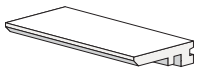
**270 SASH TRACK**  
WHITE - BC653801  
ALMOND - BC653854  
CLAY - BC653851



**6539  
VENT ANTI-LIFT**  
WHITE - BC653901  
ALMOND - BC653954  
CLAY - BC653951



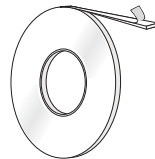
**6373  
SINGLE GLAZING BEAD**  
WHITE - BC637301  
ALMOND - BC637354  
CLAY - BC637551



**6554  
SETTING BLOCK  
(FIXED)**  
BC655401



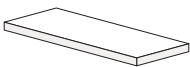
**ADHESIVE  
SETTING BLOCK**  
13/16"x13/16"x1/8"  
UM010700



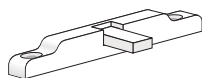
**GLAZING TAPE**  
1/16" x 3/8"  
GRAY, ACRY  
US079210



**FLEXIBLE - RADIUS  
GLAZING BEAD**  
WHITE - BH157701  
ALMOND - BH157754  
CLAY - BH157751



**6166  
SETTING BLOCK  
(SASH)**  
BC616601



**FRESH-AIR STOP  
HOUSING - BOLT**  
WHITE - BH305400 - BH107701  
ALMOND - BH305454 - BH107754  
CLAY - BH305151 - BH107751



FRAME INTERLOCK SCREW  
W/ rubber washer  
8X212.TR.SQ.SS.18-8  
BF156000



SWEEP LOCK SCREW  
CAM LOCK SCREW  
KEEPER SCREW  
#6x3/4" Phil,Flat,Tek  
WHITE - BF207501  
ALMOND - BF207554  
CLAY - BF207551



HOLE PLUG  
WHITE - BH286301  
ALMOND - BH286354  
CLAY - BH286351



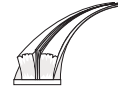
PAL KEEPER SCREW  
#6x3/4" Phil,Pan,Tek  
WHITE - BF208001  
ALMOND - BF208054  
CLAY - BF208051



VENTILATOR SCREW  
6x5/8" Phil,Pan,SS  
WHITE - BF207900  
ALMOND - BF207954  
CLAY - BF207951



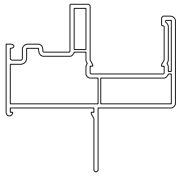
CLIP FOAM PLUG  
1/4x1/4x3/4, WHITE  
BH245401



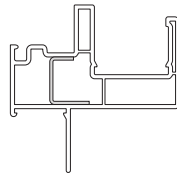
FIN-SEAL  
WEATHERSTRIPPING  
W232317  
BH176801

## 270 Extrusions

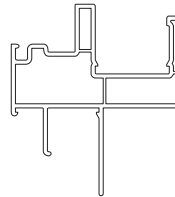
Reinforcement for XOX  
BM193200



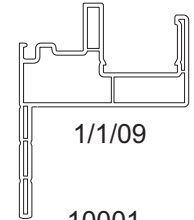
7351  
STANDARD 1 3/8  
WHITE - BV735101  
ALMOND - BV735154  
CLAY - BV735151



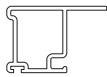
7819  
7/8 NAIL FIN  
WHITE - BV781901  
ALMOND - BV781954  
CLAY - BV781951



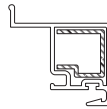
7357  
INTEGRAL J CHANNEL  
WHITE - BV735701  
ALMOND - BV735754  
CLAY - BV735751



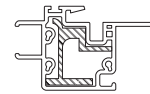
10001  
STUCCO (FLUSH FIN)  
WHITE - BV100101  
ALMOND - BV100154  
CLAY - BV100151



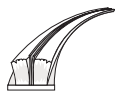
7354  
SASH STILE  
WHITE - BV735401  
ALMOND - BV735454  
CLAY - BV735451



7353  
SASH INTERLOCK  
WHITE - BV735301  
ALMOND - BV735354  
CLAY - BV735351  
REINFORCEMENT  
BM194800



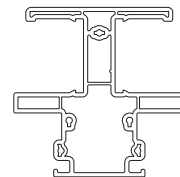
7820  
FIXED INTERLOCK  
WHITE - BV782001  
ALMOND - BV782054  
CLAY - BV782051  
REINFORCEMENT  
BM194700



FIN-SEAL  
WEATHERSTRIPPING  
W232317  
BH176801



DP FILLER  
WHITE - BC683001  
ALMOND - BC683054  
CLAY - BC683051



7367  
DUAL POCKET BAR  
WHITE - BV736701  
ALMOND - BV736754  
CLAY - BV736751

# 270 / 570 Series Window Screen

